# **Tool grinding**





WIR SORGEN FÜR DEN RICHTIGEN SCHLIFF

### **Increased** performance

### **Maximum edge stability**



**Rocker A2** cup grinding wheels have been specially developed to meet the requirements for grinding carbide tools. Maximum edge stability extends the service life of Rocker grinding wheels by up to 40% for machining the periphery and face of rotationally symmetric tools.

This is reflected in low setup costs and higher process stability. The performance and quality of Rocker cup grinding wheels is sure to impress in the grinding of lateral and face surfaces, sharpening, corner radii or step transitions.

Recommended specifications for the Rocker A2:

Bond	Grit size	Shape	D	U	х	E	Т
		6A9	75	3 - 15	3 6	10	X +20
			100				
			125				
Rocker A2	D46 D54	11V9	75	10	3 5	10	30
			100			12	36
			125			16	40
		12V9	75	3- 15	2 3	10	22
			100				22
			125				22



## **11V9 ROCKER**



# **12V9 ROCKER**









### We provide the

Please feel free to contact us for more information about our products.

Simply use email: abz@riegger-diamant.de





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Version 2020.1

